

BRAMMER STANDARD COMPANY, INC.

Certificate of Analysis

BS 903D

Certified Reference Material for Tin Bronze CDA 903 - UNS Number C90300

	Certified Value ¹	Estimate of Uncertainty ²	Certified Values³	Certified Value ¹	Estimate of Uncertainty ²
As	0.0014	0.0003			
Cu	86.7	0.3			
Fe	0.0058	0.0006			
Ni	0.284	0.004			
O	0.0011	0.0003			
P	0.059	0.001			
Pb	0.101	0.002			
S	0.0090	0.0004			
Sb	0.0121	0.0008			
Sn	8.55	0.05			
Zn	4.14	0.03			

Informational Values^{3,4}

Ag (0.006)	Al (0.0001)	Au (0.0001)	Bi (0.004)	C (<0.005)
Co (0.0009)	N (0.0004)	Se (0.0006)	Si (0.0003)	Te (0.001)
Tl (0.00001)				

¹ For each element, the certified value listed is the present best estimate of the true value based on the mean of the weighted results of an interlaboratory testing program. See page 3 for more information on its calculation.

² For each element, the uncertainty listed is based on a statistical evaluation of the contributions of homogeneity and the interlaboratory testing program. See page 3 for more information on its calculation.

³ Values are given in weight percent.

⁴ Values in parentheses are not certified and are provided for information only.

Trace element information values for B, Cd, Cr, In, and Mn are shown on page 4.

The requirements of ISO Guides 31, 34, and 35 were followed for the preparation of this Certified Reference Material and certificate of analysis. This is a Certified Reference Material as defined by ISO Guide 30.

Analysis	*	As	* Cu	* Fe	* Ni	* O	* P	* Pb	* S
1	5	0.0012	16 86.56787	14 0.004567	12 0.2700	2 0.000667	4 0.054567	5 0.090533	1 0.00765
2	5	0.0012	13 86.67933	3 0.00465	4 0.270	2 0.00070	5 0.0557	5 0.0950	1 0.0086
3	12	0.0013	16 86.70667	4 0.005333	3 0.272667	2 0.000833	7 0.0569	4 0.0995	1 0.00874
4	4	0.0015	4 86.81333	4 0.0064	3 0.2735	2 0.000833	4 0.0574	4 0.099933	1 0.008767
5	5	0.0015	16 86.845	12 0.0065	5 0.2758	2 0.0013	4 0.057833	4 0.1002	1 0.008867
6	5	0.001547	16 86.92333	3 0.006667	4 0.278	2 0.001667	3 0.0579	4 0.102333	1 0.008933
7	5	0.002267	4 86.98	4 0.006733	10 0.284333	2 0.00182	5 0.058733	12 0.1050	1 0.00915
8			10 87.05333	5 0.0070	14 0.288		14 0.0588	4 0.105	1 0.009153
9			10 87.06667	5 0.0072	4 0.289333		4 0.059767	14 0.105333	1 0.0093
10			3 87.09		5 0.2900		4 0.063667	10 0.106	4 0.009433
11			4 87.4		4 0.293733		12 0.0650	4 0.107	3 0.0101
12					4 0.2942			5 0.108867	
13								3 0.114	
Average		0.001449	86.70	0.00582	0.2844	0.00105	0.0593	0.1009	0.00896
Std dev		0.000088	0.17	0.00050	0.0052	0.00013	0.0012	0.0022	0.00021
H		0.000323	0.455962	0.000529	0.004046	0.00029	0.001589	0.002144	0.000633
U ₁		0.00033	0.49	0.00073	0.0066	0.00032	0.0020	0.0031	0.00067
t-statistic		2.45	2.23	2.31	2.20	2.45	2.23	2.18	2.23
U ₂		0.00082	1.08	0.0017	0.014	0.00078	0.0045	0.0067	0.0015
U ₃		0.00031	0.33	0.00056	0.0042	0.00030	0.0014	0.0019	0.00045
Certified		0.0014	86.7	0.0058	0.284	0.0011	0.059	0.101	0.0090
Uncertainty		0.0003	0.3	0.0006	0.004	0.0003	0.001	0.002	0.0004
Tolerance		0.0008	1.1	0.0017	0.014	0.0008	0.005	0.007	0.0015

Analysis	*	Sb	* Sn	* Zn
1	12	0.0105	10 8.40	4 4.095
2	5	0.010733	14 8.40	4 4.104667
3	5	0.011767	4 8.462333	10 4.12
4	4	0.012	3 8.49	10 4.126667
5	5	0.012767	3 8.49	4 4.130333
6	5	0.0132	4 8.51	4 4.156667
7	5	0.0139	4 8.526667	3 4.16
8	4	0.014567	4 8.564	14 4.166667
9			4 8.645	4 4.192833
10			4 8.663333	4 4.210333
Average		0.01205	8.548	4.139
Std dev		0.00065	0.037	0.027
H		0.00072	0.052458	0.02858
U ₁		0.00097	0.064	0.040
t-statistic		2.36	2.26	2.26
U ₂		0.0023	0.14	0.090
U ₃		0.00081	0.046	0.028
Certified		0.0121	8.55	4.14
Uncertainty		0.0008	0.05	0.03
Tolerance		0.0023	0.14	0.09

Analysis	* Ag	* Al	* Au	* Bi	* C	* Co	* N	* Se
1	5 0.0030	12 0.0000068	5 0.0000497	5 0.0028	1 0.000258	4 0.0007	2 0.0000727	5 0.00050
2	12 0.0060	4 0.0001	12 0.000051	12 0.0031	1 0.00035	5 0.0008	2 0.000167	12 0.00065
3	5 0.0071	14 0.000267		5 0.0049	1 0.000433	5 0.00096	2 0.00054	
4	4 0.007567	5 0.000287		5 0.0050	1 0.0005	12 0.0010	2 0.000567	
5		4 0.0022			1 0.001333		2 0.000867	
6					1 0.0016			
Average	0.0059	0.000083	0.000051	0.0040	0.000597	0.00086	0.000420	0.00061
Std dev	0.0031	0.000038	0.000012	0.0018	0.000076	0.00012	0.000071	0.00015
H	0.000532	0.000171	0.000161	0.000458	0.000251	0.000276	0.00023	0.000252
U ₁	0.0031	0.00017	0.00016	0.0018	0.00026	0.00030	0.00024	0.00030
t-statistic	3.18	2.78	12.71	3.18	2.57	3.18	2.78	12.71
U ₂	0.0099	0.00049	0.0021	0.0058	0.00067	0.00096	0.00067	0.0038
U ₃	0.0050	0.00022	0.0015	0.0029	0.00027	0.00048	0.00030	0.0027
(Informational)	(0.006)	(0.0001)	(0.0001)	(0.004)	(<0.005)	(0.0009)	(0.0004)	(0.0006)

Analysis	* Si	* Te	* TI
1	12 0.00023	5 0.000837	12 0.00001
2	4 0.0018	12 0.0011	5 0.0000203
3	4 0.0023		
Average	0.000273	0.00097	0.0000103
Std dev	0.000082	0.00030	0.0000063
H	0.000209	0.000286	0.000149
U ₁	0.00022	0.00041	0.00015
t-statistic	4.30	12.71	12.71
U ₂	0.00097	0.0053	0.0019
U ₃	0.00056	0.0037	0.0013
(Informational)	(0.0003)	(0.001)	(0.00001)

For each element, in accordance with the requirements of ISO Guides 34 and 35, an effort must be made to account for the effects on the certified value of the uncertainty estimate from homogeneity testing (H) and the uncertainties of the contributing laboratories. The average (A) is calculated using a weighted mean where the reciprocal of the square of each laboratory's combined uncertainty (C_L), calculated from its standard deviation (S_L) and its uncertainty estimate (U_L), is used as the weight (W_L) for its mean (M_L). The standard deviation (S) is calculated as the square root of the reciprocal of the sum of the weights. U₁ is the combined uncertainty from homogeneity and labs. U₂ is U₁ times the coverage factor (95 % t-statistic). U₃ is U₂ divided by the square root of the number of determinations (n). Thus:

$$C_L = \sqrt{S_L^2 + U_L^2} \quad W_L = \frac{1}{C_L^2} \quad A = \frac{\sum_{i=1}^n W_L M_L}{\sum_{i=1}^n W_L} \quad S = \frac{1}{\sqrt{\sum_{i=1}^n W_L}} \quad U_1 = \sqrt{H^2 + S^2} \quad U_2 = t \times U_1 \quad U_3 = \frac{U_2}{\sqrt{n}}$$

All but the final reported values are taken to two significant figures as determined by each quantity's uncertainty estimate. The final reported Uncertainty is U₃ rounded to one significant figure and represents the half width of the 95 % confidence interval for the **Certified** value. The final reported **Certified** value is A rounded to the same decimal place as the Uncertainty. The Tolerance is the half width of the 95 % confidence interval for measurements rounded to the same decimal place as the Uncertainty. The Uncertainty is a measure of the quality of the **Certified** value. The Tolerance is a measure of the expected performance of an analysis.

For further information regarding the confidence interval for the certified value see ISO Guide 35:2006 section 6.

BS 903D

* Code for analytical method

Trace analysis listed as mg/kg (ppm)

Analysis	* B	* Cd	* Cr	* In	* Mn
1	4 9	12 0.56	12 0.5	5 320	12 0.025
2	4 9		4 39		4 2
3	4 9		4 39		4 2
4			4 39		4 2

Analytical Method Codes:

1	Combustion (ASTM E1019)	7	Photometric	13	Titrimetric
2	Fusion (ASTM E 1019)	8	Flame Atomic Absorption	14	DCP Atomic Emission
3	Spark Atomic Emission	9	GF Atomic Absorption	15	HG Atomic Fluorescence
4	ICP Atomic Emission	10	X-Ray Fluorescence	16	Difference
5	ICP Mass Spectrometry	11	GD Atomic Emission		
6	Gravimetric	12	GD Mass Spectrometry		

ICP = Inductively Coupled Plasma GF = Graphite Furnace GD = Glow Discharge
 DCP = Direct Current Plasma HG = Hydride Generation

Laboratory

Brammer Standard Company, Inc.
 NSL Analytical
 Evans Analytical Group
 LECO Corporation
 Elemental Analysis, Inc.
 Laboratory Testing, Inc.
 Exova
 Northern Analytical Laboratory, Inc.
 National Analysis Center For Iron And Steel
 Luvak Inc.

Location

Houston, TX
 Cleveland, OH
 Liverpool, NY
 St. Joseph, MI
 Lexington, KY
 Hatfield, PA
 Glendale Heights, IL
 Londonderry, NH
 Beijing, China
 Boylston, MA

Registrar

A2LA
 ACLASS
 A2LA
 A2LA
 A2LA
 PRI/Nadcap
 A2LA
 PRI/Nadcap
 CNAS
 PRI/Nadcap

Accreditation

17025, Guide 34
 17025
 17025
 17025
 17025
 17025
 17025
 17025
 17025
 17025

A2LA = American Association for Laboratory Accreditation
 ACLASS = ANSI-ASQ National Accreditation Board
 CNAS = China National Accreditation Service
 Nadcap = National Aerospace and Defense Contractors Accreditation Program
 PRI = Performance Review Institute

Analysis: Chemical analyses were made on solid pieces and chips prepared by an end mill from representative samples for the certified portion of the lot in accordance with ASTM Standard Practice E 1806. The laboratories participating in the testing followed the requirements of ISO Standard 17025. Methods of analysis used were a those listed above.

Traceability: The following Certified Reference Materials were used to validate the analytical data listed on pages 2-3 — 33xGM20 A, 33xGM5 L, 33xGM6 G, 33xGM7 J; 501-149, 501-550, 501-673, 501-674, 501-953, 501-991, 502-257, 502-403, 502-416; AR 147, 645, 654, 662, 673, 892; BAS 179/2, 180/1, 183/4, 207/1, 390; BS 903, 922A, CC905; CKD 319, 320; CTIF 862, UE20, EU30; ECRM 284-1, 285-1; IARM78B, 80B, 80C, 83B; IMZ CS-5; KMS HOCS-001; SRM 36, 52C, 55D, 62D, 63B, 124D, 158A, 498, 3102A, 3103A, 3106, 3107, 3113, 3126A, 3132, C1100, C1253A.

Homogeneity: This Certified Reference Material (CRM) was tested for homogeneity using ASTM Standard Method E 826 and found acceptable. It was also examined by spark atomic emission spectrometry and found to be compatible with the following Reference Materials — 501-676, 502-416; BAS 431/1; BS 903, 922A, CC905; CKD 319, 320; CTIF UE20, UE30, 862; ECRM 284-1, 285-1, 287-1; SRM 131E, 2168.

Validity statement: ISO Guide 31 states that the certification should contain an expiration date for all materials where instability has been demonstrated or is considered possible, after which the certified value is no longer guaranteed by the certifying body. The certification of BS 903D is valid indefinitely. The certification is nullified if this CRM is damaged, contaminated, or otherwise modified.

Source: The bar stock for this CRM was produced by National Bronze & Metals, Inc, Houston, Texas.

Brammer Standard Company, Inc., 14603 Benfer Road, Houston, TX 77069-2895
Telephone: (281) 440-9396 Fax: (281) 440-4432 Website: www.brammerstandard.com
 Certificate Number 903D-053014 Page 4/6

Form: This CRM is machined in the form of a disc, approximately 38 mm in diameter and 19 mm thick by Brammer Standard Company, Inc.

Use: This CRM is intended for use in spark atomic emission and x-ray spectrometric methods of analysis. Refer to ISO Guide 33 for information about the use of Certified Reference Materials.

Certified Area: The entire depth of the CRM may be used.

Caution: As with any bar material, avoid spark atomic emission spectrometric burns in the center of the CRM (5 mm radius), as some segregation may be present.

Sample Preparation: For best analytical results, use the same method for preparing the analytical surface on all reference materials as you use for production specimens. Avoid overheating the sample during surface preparation.

Certificate Number: The unique identification number for this certificate of analysis is 903D-053014. You may obtain information on revisions of certificates from the internet at www.brammerstandard.com.

Safety Notice: A Material Safety Data Sheet (MSDS) is not required for this material. This material will not release or otherwise result in exposure to a hazardous chemical, under normal conditions of use. Inquiries concerning this Reference Material should be directed to:

Brammer Standard Co., Inc.
14603 Benfer Road

Houston, Texas 77069-2895 USA

Phone: (281) 440-9396

Web: www.brammerstandard.com

Fax: (281) 440-4432

Email: contact@brammerstandard.com

Brammer Standard Company, Inc., is accredited by the American Association For Laboratory Accreditation (A2LA) to ISO Guide 34 as a Reference Material Producer for the production of Certified Reference Materials and Reference Materials (Certificate Number 656.02)

Brammer Standard Company's Chemical Laboratory is accredited by A2LA to ISO Standard 17025. (Certificate Number 656.01)

By Certificate Number 10539, the Quality System of Brammer Standard Company, Inc., is registered to ISO 9001:2008 by National Quality Assurance (NQA), U.S.A.

The scopes of accreditation are listed on the website: www.brammerstandard.com

References:

Versions used were those available at the time of testing and characterization

- E 826 Standard Practice for Testing Homogeneity of a Metal Lot or Batch in Solid Form by Spark Atomic Emission Spectrometry
- E 1019 Standard Test Methods for Determination of Carbon, Sulfur, Nitrogen, and Oxygen in Steel, Iron, Nickel, and Cobalt Alloys by Various Combustion and Fusion Techniques
- E 1806 Standard Practice for Sampling Steel and Iron for Determination of Chemical Composition
- ISO Standard 17025:2005 General requirements for the competence of testing and calibration laboratories
- ISO Standard 9001:2008 Quality Management Systems - Requirements
- ISO Guide 30:1992 Terms and definitions used in connection with reference materials + 2008 amendment
- ISO Guide 31:2000 Reference materials - Contents of certificates and labels
- ISO Guide 33:2000 Uses of certified reference materials
- ISO Guide 34:2009 General requirements for the competence of reference material producers
- ISO Guide 35:2006 Reference Materials - General and statistical principles for certification

ASTM documents available from ASTM, 1916 Race Street, Philadelphia, PA, 19103.

ISO Guides and Standards available from Global Engineering - www.global.ihs.com

Other useful documents available from NIST, U.S. Department of Commerce, Gaithersburg, MD 20899.

NIST Special Publication 260-100, Handbook for SRM Users

NIST Special Publication 829, Use of NIST Standard Reference Materials for Decisions on Performance of Analytical Chemical Methods and Laboratories

Certified by: _____ on May 30, 2014.

Beau R. Brammer