

BRAMMER STANDARD COMPANY, INC.

Certificate of Analysis

BS 355

Certified Reference Material for Pyromet 355- UNS Number S35500

	Certified Value ¹	Estimate of Uncertainty ²	Certified Values³	Certified Value ¹	Estimate of Uncertainty ²
Al	0.0192	0.0008		Sn	0.0003
As	0.0039	0.0003		Ti	0.0002
C	0.136	0.002		V	0.002
Co	0.053	0.001		W	0.0004
Cr	15.43	0.07			
Cu	0.173	0.002			
Mn	0.862	0.007			
Mo	2.73	0.01			
N	0.081	0.002			
Nb	0.0103	0.0005			
Ni	4.18	0.02			
O	0.0020	0.0003			
P	0.0171	0.0006			
S	0.0003	0.0001			
Si	0.374	0.005			

Informational Values^{3,4}

B (0.0001)	Ca (0.0002)	Fe [75.9]*	Mg (0.0002)	Pb (0.00003)
Sb (0.0009)	Ta (0.0001)	Zr (0.003)		

* By difference

¹ For each element, the certified value listed is the present best estimate of the true value based on the mean of the weighted results of an interlaboratory testing program. See page 4 for more information on its calculation.

² For each element, the uncertainty listed is based on a statistical evaluation of the contributions of homogeneity and the interlaboratory testing program. See page 4 for more information on its calculation.

³ Values are given in weight percent.

⁴ Values in parentheses are not certified and are provided for information only.

Trace element information values for Ag, Bi, Ga, Ge, Re, Te, and Zn are shown on page 4.

The requirements of ISO Guides 31, 34, and 35 were followed for the preparation of this Certified Reference Material and certificate of analysis. This is a Certified Reference Material as defined by ISO Guide 30.

Analysis	*	Al	*	As	*	C	*	Co	*	Cr	*	Cu	*	Mn	*	Mo
1	5	0.0152	3	0.0035	1	0.132	3	0.0473	4	15.33	10	0.160	4	0.849	4	2.67
2	5	0.0159	5	0.0036	1	0.132	4	0.0490	13	15.34	4	0.164	4	0.855	4	2.67
3	4	0.0170	3	0.0037	1	0.132	4	0.0492	3	15.38	10	0.168	3	0.855	4	2.70
4	4	0.0193	5	0.0037	1	0.134	4	0.0519	10	15.41	5	0.171	3	0.857	4	2.71
5	5	0.0193	9	0.0038	1	0.136	5	0.0525	4	15.44	4	0.171	4	0.860	7	2.73
6	3	0.0206	5	0.0038	1	0.136	4	0.0530	4	15.46	4	0.171	4	0.862	10	2.73
7	3	0.0207	8	0.0041	1	0.137	10	0.0560	10	15.51	5	0.172	10	0.862	4	2.73
8	4	0.0211	5	0.0045	1	0.138	5	0.0561	10	15.51	8	0.174	4	0.868	10	2.76
9					1	0.139	3	0.0562	4	15.51	10	0.175	10	0.870	4	2.76
10					1	0.140	10	0.0582	4	15.62	4	0.178	10	0.876	10	2.76
11					1	0.140	8	0.0583			3	0.181	4	0.891	3	2.78
12					1	0.140	10	0.0600								
13					1	0.141										
14					3	0.141										
Average		0.01919		0.00387		0.1364		0.05296		15.432		0.1733		0.8624		2.726
Std dev		0.00056		0.00021		0.0015		0.00095		0.049		0.0020		0.0064		0.012
H		0.00070		0.00033		0.0022		0.0012		0.082		0.0025		0.0076		0.019
U ₁		0.00090		0.00040		0.0026		0.0015		0.096		0.0032		0.0100		0.022
t-statistic		2.36		2.36		2.16		2.20		2.26		2.23		2.23		2.23
U ₂		0.0021		0.00094		0.0056		0.0034		0.22		0.0072		0.022		0.049
U ₃		0.00075		0.00033		0.0015		0.0010		0.069		0.0022		0.0067		0.015
Certified		0.0192		0.0039		0.136		0.053		15.43		0.173		0.862		2.73
Uncertainty		0.0008		0.0003		0.002		0.001		0.07		0.002		0.007		0.01
Tolerance		0.0021		0.0009		0.006		0.003		0.22		0.007		0.022		0.05

Analysis	*	N	*	Nb	*	Ni	*	O	*	P	*	S	*	Si	*	Sn
1	2	0.079	4	0.0087	8	4.10	2	0.0016	4	0.0150	1	0.00018	10	0.350	4	0.0031
2	2	0.080	4	0.0099	4	4.17	2	0.0017	4	0.0158	1	0.00020	10	0.368	5	0.0035
3	2	0.080	5	0.0100	4	4.18	2	0.0020	5	0.0167	1	0.00025	6	0.372	5	0.0036
4	2	0.081	5	0.0102	10	4.18	2	0.0023	3	0.0168	1	0.00025	4	0.373	5	0.0036
5	2	0.082	5	0.0104	10	4.18	1	0.0023	5	0.0170	1	0.00027	10	0.374	9	0.0039
6	1	0.082	10	0.0122	4	4.18	2	0.0024	10	0.0170	1	0.00034	5	0.374	4	0.0040
7	2	0.082	3	0.0127	10	4.19	2	0.0025	4	0.0173	1	0.00050	4	0.375	5	0.0042
8	2	0.082	10	0.0130	3	4.22			4	0.0175	1	0.00050	6	0.378	5	0.0043
9	2	0.082	3	0.0137	4	4.22			4	0.0176			3	0.383	10	0.0048
10					4	4.24			10	0.0191						
11					4	4.25			3	0.0193						
12									10	0.0200						
Average		0.0813		0.01025		4.183		0.00200		0.01708		0.000309		0.3743		0.00380
Std dev		0.0013		0.00043		0.017		0.00024		0.00059		0.000069		0.0041		0.00021
H		0.0016		0.00052		0.026		0.00026		0.00066		0.00014		0.0042		0.00033
U ₁		0.0020		0.00067		0.031		0.00035		0.00089		0.00016		0.0059		0.00039
t-statistic		2.31		2.31		2.23		2.45		2.20		2.36		2.31		2.31
U ₂		0.0047		0.0015		0.070		0.00086		0.0020		0.00037		0.014		0.00091
U ₃		0.0016		0.00051		0.021		0.00032		0.00056		0.00013		0.0045		0.00030
Certified		0.081		0.0103		4.18		0.0020		0.0171		0.0003		0.374		0.0038
Uncertainty		0.002		0.0005		0.02		0.0003		0.0006		0.0001		0.005		0.0003
Tolerance		0.005		0.0015		0.07		0.0009		0.0020		0.0004		0.014		0.0009

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* Code for method

Certified values listed as weight percent

Analysis	*	Ti	*	V	*	W	*	*	*	*
1	3	0.0005	10	0.100	4	0.0062				
2	4	0.0005	4	0.101	5	0.0064				
3	5	0.0007	5	0.103	10	0.0070				
4	5	0.0007	10	0.104	5	0.0070				
5	10	0.0010	5	0.106	4	0.0072				
6	5	0.0010	10	0.106	5	0.0079				
7	4	0.0010	7	0.106	4	0.0080				
8			4	0.106	3	0.0081				
9			4	0.107	4	0.0092				
10			4	0.108						
11			3	0.110						
12			4	0.111						
Average		0.00074		0.1064		0.00690				
Std dev		0.00014		0.0016		0.00029				
H		0.00018		0.0018		0.00043				
U ₁		0.00023		0.0024		0.00052				
t-statistic		2.45		2.20		2.31				
U ₂		0.00056		0.0053		0.0012				
U ₃		0.00021		0.0015		0.00040				
Certified		0.0007		0.106		0.0069				
Uncertainty		0.0002		0.002		0.0004				
Tolerance		0.0006		0.005		0.0012				

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* Code for method

Informational values listed as weight percent

Analysis	*	B	*	Ca	*	Fe	*	Mg	*	Pb	*	Sb	*	Ta	*	Zr
1	5	0.00005	5	0.00015	4	75.5	4	0.00020	5	0.000050	5	0.0008	5	0.000010	10	0.0018
2	4	0.00005	4	0.00020	3	75.5			5	0.000012	5	0.0010	5	0.000040	10	0.0020
3	5	0.00010	4	0.00020	10	75.8			5	0.000025			5	0.000050	3	0.0031
4	4	0.00015	4	0.00020	3	75.9			5	0.000036			5	0.000050		
5	5	0.00018	4	0.00020	4	75.9			5	0.000050			5	0.000050		
6			4	0.00021	5	76.0			5				5	0.000200		
7			4	0.00025	13	76.1										
8			3	0.00033												
Average		0.000099		0.000214		75.91		0.00020		0.000029		0.00088		0.000057		0.00254
Std dev		0.000048		0.000058		0.14		0.00020		0.000023		0.00019		0.000036		0.00039
H		0.00011		0.00013		0.38		0.00012		0.000086		0.00019		0.00010		0.00028
U ₁		0.00012		0.00014		0.40		0.00024		0.000089		0.00027		0.00010		0.00048
t-statistic		2.78		2.36		2.45		12.71		2.57		12.71		2.57		4.30
U ₂		0.00032		0.00033		0.98		0.0030		0.00023		0.0034		0.00026		0.0021
U ₃		0.00014		0.00012		0.37		0.0030		0.000094		0.0024		0.00011		0.0012
(Certified)		(0.0001)		(0.0002)		(75.9)		(0.0002)		(0.00003)		(0.0009)		(0.0001)		(0.003)

For each element, in accordance with the requirements of ISO Guides 34 and 35, an effort must be made to account for the effects on the certified value of the uncertainty estimate from homogeneity testing (H) and the uncertainties of the contributing laboratories. The average (A) is calculated using a weighted mean where the reciprocal of the square of each laboratory's combined uncertainty (C_L), calculated from its standard deviation (S_L) and its uncertainty estimate (U_L), is used as the weight (W_L) for its mean (M_L). The standard deviation (S) is calculated as the square root of the reciprocal of the sum of the weights. U₁ is the combined uncertainty from homogeneity and labs. U₂ is U₁ times the coverage factor (95 % t-statistic). U₃ is U₂ divided by the square root of the number of determinations (n). Thus:

$$C_L = \sqrt{S_L^2 + U_L^2} \quad W_L = \frac{1}{C_L^2} \quad A = \frac{\sum_{i=1}^n W_L M_L}{\sum_{i=1}^n W_L} \quad S = \frac{1}{\sqrt{\sum_{i=1}^n W_L}} \quad U_1 = \sqrt{H^2 + S^2} \quad U_2 = t \times U_1 \quad U_3 = \frac{U_2}{\sqrt{n}}$$

All but the final reported values are taken to two significant figures as determined by each quantity's uncertainty estimate. The final reported Uncertainty is U₃ rounded to one significant figure and represents the half width of the 95 % confidence interval for the **Certified** value. The final reported **Certified** value is A rounded to the same decimal place as the Uncertainty. The Tolerance is the half width of the 95 % confidence interval for measurements rounded to the same decimal place as the Uncertainty. The Uncertainty is a measure of the quality of the **Certified** value. The Tolerance is a measure of the expected performance of an analysis.

For further information regarding the confidence interval for the certified value see ISO Guide 35:2006 section 6.

BS 355	* Code for analytical method		Trace analysis listed as mg/kg (ppm)							
Analysis	* Ag	* Bi	* Ga	* Ge	* Re	* Te	* Zn			
1	5 0.2	5 0.01	5 30	5 19	5 2	5 10	5 8			

Analytical Method Codes:

- | | | |
|---------------------------|---------------------------|---------------------------|
| 1 Combustion (ASTM E1019) | 7 Photometric | 13 Titrimetric |
| 2 Fusion (ASTM E 1019) | 8 Flame Atomic Absorption | 14 DCP Atomic Emission |
| 3 Spark Atomic Emission | 9 GF Atomic Absorption | 15 HG Atomic Fluorescence |
| 4 ICP Atomic Emission | 10 X-Ray Fluorescence | |
| 5 ICP Mass Spectrometry | 11 GD Atomic Emission | |
| 6 Gravimetric | 12 GD Mass Spectrometry | |

ICP = Inductively Coupled Plasma GF = Graphite Furnace GD = Glow Discharge
 DCP = Direct Current Plasma HG = Hydride Generation

Laboratory	Location	Registrar	Accreditation
ATI Allvac	Lockport, NY	PRI/Nadcap	9001
ATI Allvac	Monroe, NC	PRI/Nadcap	9001
Brammer Standard Company, Inc.	Houston, TX	A2LA	17025, Guide 34
Carpenter Technology Corporation	Reading, PA	A2LA	17025
Dirats Laboratories	Westfield, MA	ACLASS	17025
Elemental Analysis, Inc.	Lexington, KY	A2LA	17025
Instytut Metalurgii Zelaza	Gliwice, Poland	PCA	AB 554
Laboratory Testing, Inc.	Hatfield, PA	PRI/Nadcap	17025
LECO Corporation	St. Joseph, MI	BSI	9001
National Analysis Center For Iron And Steel	Beijing, China	CNAS	17025
Northern Analytical Laboratory, Inc.	Londonderry, NH	PRI/Nadcap	17025
NSL Analytical	Cleveland, OH	ACLASS	17025
VHG Labs	Manchester, NH	A2LA	17025, Guide 34

A2LA = American Association for Laboratory Accreditation
 ACLASS = ANSI - ASQ National Accreditation Board
 BSI = British Standards Institution
 CNAS = China National Accreditation Service
 Nadcap = National Aerospace and Defense Contractors Accreditation Program
 PCA = Polish Center For Accreditation
 PRI = Performance Review Institute

Analysis: Chemical analyses were made on solid pieces and chips prepared by a lathe from representative samples of the certified portion of the lot in accordance with ASTM Standard Practice E 1806. The laboratories participating in the testing followed the requirements of ISO Standard 17025. Methods of analysis used were those listed on page 4.

Traceability: The following Certified Reference Materials were used to validate the analytical data listed on pages 2-4 — 13X8110L B; 501-643, 501-644, 501-646, 501-676, 502-102, 502-195, 502-257, 502-348, 502-414, 502-416; AR 1647, 668, 21C; BAS 261/1, 331, 432, 461/1, 464, 466/2, 474; BS 187C, 317, CSN 2-1, CSN 2-2, CSN 4, SS3952; CLAX C23; CT 215; ECRM 096-1, 281, 284-1, 296; IMZ 1.7/4, 130, 132, 139, 169, 176A, 177, 178, 195; SRM 121D, 343A, 361, 363, 867, 1152, 1263a, 1763, 3101a, 3102a, 3103a, 3106, 3107, 3109a, 3112a, 3113, 3114, 3128, 3131a, 3132, 3134, 3136, 3137, 3139a, 3150, 3151, 3155, 3161a, 3162, 3162a, 3163, 3165, CC1153.

Homogeneity: This Certified Reference Material (CRM) was tested for homogeneity using ASTM Standard Method E 826 and found acceptable. It was also examined by spark atomic emission spectrometry and found to be compatible with the following Reference Materials — SRM 343A, 1152, C1153; BAS 461/1, 466/2; ECRM 096-1, 284-1, 284-2D; BS 318, SS3952.

Validity statement: ISO Guide 31 states that the certification should contain an expiration date for all materials where instability has been demonstrated or is considered possible, after which the certified value is no longer guaranteed by the certifying body. The certification of BS 355 is valid indefinitely. The certification is nullified if this CRM is damaged, contaminated, or otherwise modified.

Source: The bar stock for this CRM was produced by Carpenter Technology Corporation, Reading, PA.

Form: This CRM is machined in the form of a disc approximately 41 mm in diameter and 19 mm thick by Brammer Standard Company, Inc.

Use: This CRM is intended for use in spark atomic emission and x-ray spectrometric methods of analysis. Refer to ISO Guide 33 for information about the use of Certified Reference Materials.

Certified Area: The entire depth of the CRM may be used.

Caution: As with any bar material, avoid spark atomic emission spectrometric burns in the center of the CRM (5 mm radius), as some segregation may be present.

Sample Preparation: For best analytical results, use the same method for preparing the analytical surface on all reference materials as you use for production specimens. Avoid overheating the sample during surface preparation.

Certificate Number: The unique identification number for this certificate of analysis is 355-061912. You may obtain information on revisions of certificates from the internet at www.brammerstandard.com.

Safety Notice: A Material Safety Data Sheet (MSDS) is not required for this material. This material will not release or otherwise result in exposure to a hazardous chemical, under normal conditions of use. Inquiries concerning this Reference Material should be directed to:

Brammer Standard Co., Inc.
14603 Benfer Road
Houston, Texas 77069-2895 USA

Phone: (281) 440-9396
Fax: (281) 440-4432

Web: www.brammerstandard.com
Email: contact@brammerstandard.com

Brammer Standard Company, Inc., is accredited by the American Association For Laboratory Accreditation (A2LA) to ISO Guide 34 as a Reference Material Producer for the production of Certified Reference Materials and Reference Materials (Certificate Number 656.02)

Brammer Standard Company's Chemical Laboratory is accredited by A2LA to ISO Standard 17025. (Certificate Number 656.01)

By Certificate Number 10539, the Quality System of Brammer Standard Company, Inc., is registered to ISO 9001:2008 by National Quality Assurance (NQA), U.S.A.

The scopes of accreditation are listed on the website: www.brammerstandard.com

Brammer Standard Company, Inc., 14603 Benfer Road, Houston, TX 77069-2895
Telephone: (281) 440-9396 Fax: (281) 440-4432 Website: www.brammerstandard.com
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References:

Versions used were those available at the time of testing and characterization

- E 826 Standard Practice for Testing Homogeneity of a Metal Lot or Batch in Solid Form by Spark Atomic Emission Spectrometry
- E 1019 Standard Test Methods for Determination of Carbon, Sulfur, Nitrogen, and Oxygen in Steel, Iron, Nickel, and Cobalt Alloys by Various Combustion and Fusion Techniques
- E 1806 Standard Practice for Sampling Steel and Iron for Determination of Chemical Composition

ISO Standard 17025:2005 General requirements for the competence of testing and calibration laboratories

ISO Standard 9001:2008 Quality Management Systems - Requirements

ISO Guide 30:1992 Terms and definitions used in connection with reference materials + 2008 amendment

ISO Guide 31:2000 Reference materials - Contents of certificates and labels

ISO Guide 33:2000 Uses of certified reference materials

ISO Guide 34:2009 General requirements for the competence of reference material producers

ISO Guide 35:2006 Reference Materials - General and statistical principles for certification

ASTM documents available from ASTM, 1916 Race Street, Philadelphia, PA, 19103.

ISO Guides and Standards available from Global Engineering - www.global.ihs.com

Other useful documents available from NIST, U.S. Department of Commerce, Gaithersburg, MD 20899.

NIST Special Publication 260-100, Handbook for SRM Users

NIST Special Publication 829, Use of NIST Standard Reference Materials for Decisions on Performance of Analytical Chemical Methods and Laboratories

Certified by: _____ on June 19, 2012.

Beau R. Brammer