Brammer Standard Company, Inc.

Provisional Certificate of Analysis **BS 1016B**

Certified Reference Material for Carbon Steel Grade 1016 - UNS Number G10160

Analysis listed as percent by weight

	Estimated Analysis ¹		Estimated Analysis ¹
ΑI	0.021	Nb	<0.005
As	<0.005	Ni	0.040
В	0.0002	0	<0.005
C	0.17	Р	0.012
Ca	8000.0	Pb	<0.005
Co	0.005	S	0.014
Cr	0.11	Sb	<0.005
Cu	0.053	Si	0.22
Fe	[98.6]	Sn	0.004
Н	<0.005	Та	<0.05
Mg	<0.005	Ti	0.001
Mn	0.73	V	0.003
Мо	0.037	W	0.001
N	0.006	Zr	0.0008

<u>Form:</u> This CRM is machined in the form of a disc, approximately 38mm in diameter and 19mm thick by Brammer Standard Company, Inc.

A detailed final certificate of analysis will be supplied by July 31, 2026

¹ The estimated value listed is the present best estimate of the true value. Values are given in weight percent.

1016B	Al	As	В	Ве	Bi	С	Ca	Ce	Со	Cr	Cu	Fe	Н	Mg
CSONH						0.182							0.000061	
BSC SAES	0.0205	0.0027	0.0001			0.18	0.0008		0.0045	0.113	0.0545	98.55		0.0002
BSC GDS	0.0203		0.0002			0.179	0.0008		0.0049	0.113	0.0548	98.57		
MTR	0.021					0.15				0.11	0.05			
Average	0.0206	0.0027	0.00015			0.17275	0.0008		0.0047	0.112	0.0531	98.56	0.000061	0.0002
Certificate	0.021	<0.005	0.0002			0.17	0.0008		0.005	0.11	0.053	[98.6]	<0.005	<0.005
1016B	Mn	Mo	N	Nb	Ni	0	Р	Pb	S	Sb	Si	Sn	Та	Ti
CSONH			0.0061			0.00082			0.0129					
BSC SAES	0.721	0.034		0.0012	0.0393		0.0118	0.0002	0.0139	0.0027	0.219	0.0048	0.0087	0.0006
BSC GDS	0.722	0.0359		0.0003	0.041		0.0124		0.0134		0.211			0.0015
MTR	0.74	0.04	0.0068		0.04		0.012		0.014		0.22	0.004		
Average	0.72767	0.03663	0.00645	0.00075	0.0401	0.00082	0.01207	0.0002	0.01355	0.0027	0.21667	0.0044	0.0087	0.00105
Certificate	0.73	0.037	0.006	<0.005	0.040	<0.005	0.012	<0.005	0.014	<0.005	0.22	0.004	<0.05	0.001
1016B	V	W	Zn	Zr										
CSONH														
BSC SAES	0.0033	0.0008		0.0009										
BSC GDS	0.0037	0.0015		0.0006										
MTR	0.003													
Average	0.00333	0.00115		0.00075										
Certificate	0.003	0.001		0.0008										

<u>Homogeneity:</u> This Certified Reference Material (CRM) was tested for homogeneity using ASTM Standard Method E826 and found acceptable. It was also examined by spark atomic emission spectrometry and found to be compatible with the following Reference Materials: BS CCS-2, 1018, 1018A, 2931A, 2931B, 2941, 3012, 3992; SRM 1138A.

<u>Validity statement:</u> ISO Guide 31 states that the certification should contain an expiration date for all materials where instability has been demonstrated or is considered possible, after which the certified value is no longer guaranteed by the certifying body. The certification of BS 1016B is valid indefinitely. The certification is nullified if this CRM is damaged, contaminated, or otherwise modified.

Storage: This CRM must be stored in a cool, dry, non-corrosive environment.

Source: The bar stock for this CRM was produced by Republic Steel, Blasdeil, NY.

<u>Certified Area:</u> The entire depth of the CRM may be used.

Caution: As with any bar material, avoid spark atomic emission spectrometric burns in the center of the CRM (5 mm radius), as some segregation may be present.

<u>Sample Preparation:</u> For best analytical results, use the same method for preparing the analytical surface on all reference materials as used for production specimens. Avoid overheating the sample during surface preparation.

Caution: CRM contains significant insoluble soft metal inclusions. Surface smearing may occur. Spark atomic emission spectrometers may require extended preburns to compensate.

<u>Safety Notice:</u> A Safety Data Sheet (SDS) is not required for this material. This material will not release or otherwise result in exposure to a hazardous chemical, under normal conditions of use. Inquiries concerning this Reference Material should be directed to:

Brammer Standard Co., Inc. Phone: (281) 440-9396 Web: www.brammerstandard.com

14603 Benfer Road

Houston, Texas 77069-2895 USA Fax: (281) 440-4432 Email: contact@brammerstandard.com

Brammer Standard Company, Inc., is accredited by the American Association for Laboratory Accreditation (A2LA) to ISO Standard 17034 as a Reference Material Producer for the production of Certified Reference Materials and Reference Materials (our current Certificate Number 656.02 expires 01/31/2025)

Brammer Standard Company's Chemical Laboratory is accredited by A2LA to ISO Standard 17025. (Our current Certificate Number 656.01 expires 01/31/2025)

By current Certificate Number 10539 expiring 01/01/2027 the Quality System of Brammer Standard Company, Inc., is registered to ISO 9001 by National Quality Assurance (NQA), U.S.A.

The scopes of accreditation are listed on the website: www.brammerstandard.com

References:

Versions used were those available at the time of testing and characterization

E826 Standard Practice for Testing Homogeneity of a Metal Lot or Batch in Solid Form by Spark Atomic Emission

Spectrometry

E1019 Standard Test Methods for Determination of Carbon, Sulfur, Nitrogen, and Oxygen in Steel, Iron, Nickel, and

Cobalt Alloys by Various Combustion and Fusion Techniques

E1806 Standard Practice for Sampling Steel and Iron for Determination of Chemical Composition

ISO Standard 17025:2017 General requirements for the competence of testing and calibration laboratories

ISO Standard 9001:2015 Quality Management Systems - Requirements

ISO Guide 30:2015 Terms and definitions used in connection with reference materials + 2008 amendment

ISO Guide 31:2015 Reference materials - Contents of certificates and labels

ISO Guide 33:2015 Uses of certified reference materials

ISO Standard 17034:2016 General requirements for the competence of reference material producers

ISO Guide 35:2017 Reference Materials - General and statistical principles for certification

ASTM documents available from ASTM, 100 Barr Harbor Dr., West Conshohocken, PA 19428.

ISO Guides and Standards available from Global Engineering - www.global.ihs.com

Other userui documents available ir	om NiST, 0.S. Department of Comme	rce, Gailnersburg, MD 20699.
NIST Special Publication 260-100, I	Handbook for SRM Users	
NIST Special Publication 829, Use Chemical Methods and Laboratories		for Decisions on Performance of Analytical
Certified by:		on July 31, 2024.
	Beau R. Brammer	
	President	